

Date: Friday, 05/10/2007 9:18:38 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SET-SCREW			
Job Number	: 35024						
Estimate Number	: 13024						
P.O. Number	: N/A		Part Number	: D35333			
This Issue	: 05/10/2007	S.O. No.	: N/A		Drawing Number	: D3533 REV B	
Prsht Rev.	: NC		Project Number	: N/A			
First Issue	: N/A		Drawing Revision	: B			
Previous Run	: 34899		Material	: N/A			
Written By	:		Due Date	: 12/10/2007		Qty: 100 Um: Each	
Checked & Approved By	:						
Comment	: Est Rev:A New Issue 07.09.24 EC Verified by: DD						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 4037

Purchase Part Number: 91375A161

Supplier: MAC MASTER CARR

Certificate of conformity is required

cL 07110131

100

2.0	91375A161	SET SCREW
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 100.0000 Each(s)

SET SCREW

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

CL 7/10/31 (100)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Counters

CL 07/11/01 +104

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and stock

Location: 108

7/11/11 500 104X

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET-SCREW

Job Number: 35024

Part Number: D35333

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(104)

5/11/02

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

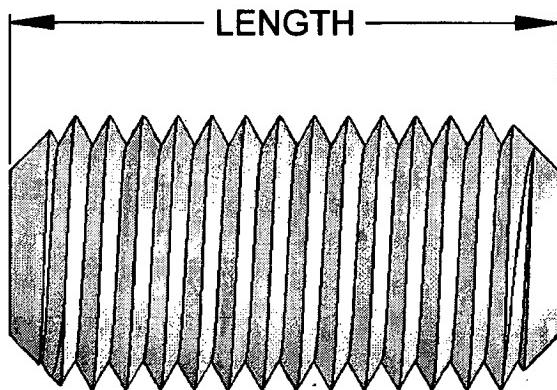
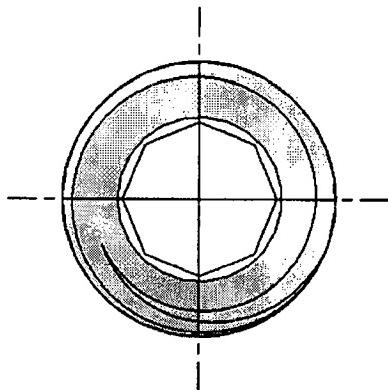


W 5/11/02

DART

DESIGN <i>CB</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>CE</i>	APPROVED <i>H</i>	DRAWING NO. D3533	REV. B	SHEET 1 OF 1
DATE 07.06.14		TITLE SET SCREW	SCALE	NTS
REV	DATE	DESCRIPTION		
A	06.07.12	NEW ISSUE		
B	07.06.14	ADD D3533-3; ADD MATERIAL/FINISH COLUMN		

SPECIFICATION CONTROL DRAWING

RELEASED
07.08.03

B

B

PART NUMBER	MATERIAL AND FINISH	SIZE	LENGTH	POSSIBLE SUPPLIER
D3533-1	18-8 STAINLESS STEEL	1/4-28 UNF	1.000	McMASTER-CARR, P/N 92311A564
D3533-3	BLACK OXIDE ALLOY STEEL	#6-40 UNF	0.188	McMASTER-CARR, P/N 91375A161

NOTES:

- 1) TYPE: CUP POINT HEX HEAD SET SCREWS
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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ST ID
 ON K6A 1 YOUR PURCHASE ORDER NUMBER PO 00004037
 Today's Date: 6/25/07 MCMMASTER-CARR 200 AURORA INDUSTRIAL PKWY
 AURORA OH 44202
 IF THERE ARE ANY QUESTIONS ABOUT THIS SHIPMENT CONTACT OUR SALES DEPARTMENT
 (330)995-5500 PAGE 1 OF 1
 MCM NUMBER 5898681-01

House Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 67-13 62-16	90133 A017	1 PK	NEOPRENE CUSHIONING & SEALING WASHER #10 SCREW SIZE, .170" ID, 1/2" OD, .093" THICK PKG= 100 EA/PK	3	1 PK	1
1- 85-02 02-72	91375 A161	1 PK	ALLOY STEEL CUP POINT SOCKET SET SCREW 6-40 THREAD, 3/16" LENGTH PKG= 100 EA/PK	2	1 PK	1
1- 91	91375 A160	1 PK	ALLOY STEEL CUP POINT SOCKET SET SCREW 6-40 THREAD, 1/8" LENGTH PKG= 100 EA/PK	1	1 PK	1

EP 07/06/06